

SECTION 04810 - UNIT MASONRY ASSEMBLIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes unit masonry assemblies consisting of the following:
 1. Concrete masonry units (CMUs).
 2. Face and Building (common) brick.
 3. Masonry joint reinforcement.
 4. Ties and anchors.
 5. Embedded flashing.
 6. Miscellaneous masonry accessories.
 7. Glazed Brick.

1.3 DEFINITIONS

- A. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.4 PERFORMANCE REQUIREMENTS

- A. Provide structural unit masonry that develops indicated net-area compressive strengths (f_m) at 28 days.
- B. Determine net-area compressive strength (f_m) of masonry from average net-area compressive strengths of masonry units and mortar types (unit-strength method) according to Tables 1 and 2 in ACI 530.1/ASCE 6/TMS 602.
- C. Determine net-area compressive strength (f_m) of masonry by testing masonry prisms according to ASTM C 1314.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For the following:
 1. Masonry Units: Show sizes, profiles, coursing, and locations of special shapes.
 2. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.

- C. Samples for Initial Selection: For the following:
1. Decorative concrete masonry units, in the form of small-scale units.
 2. Face brick, in the form of straps of five or more bricks.
 3. Glazed brick.
 4. Colored mortar.
 5. Weep holes/vents.
- D. Samples for Verification: For each type and color of the following:
1. Weep holes/vents.
 2. Accessories embedded in masonry.
- E. List of Materials Used in Constructing Mockups: List generic product names together with manufacturers, manufacturers' product names, model numbers, lot numbers, batch numbers, source of supply, and other information as required to identify materials used. Include mix proportions for mortar and grout and source of aggregates.
1. Submittal is for information only. Neither receipt of list nor approval of mockup constitutes approval of deviations from the Contract Documents unless such deviations are specifically brought to the attention of Architect and approved in writing.
- F. Material Certificates: Include statements of material properties indicating compliance with requirements including compliance with standards and type designations within standards. Provide for each type and size of the following:
1. Masonry units.
 - a. Include material test reports substantiating compliance with requirements.
 - b. For bricks, include size-variation data verifying that actual range of sizes falls within specified tolerances.
 - c. For exposed brick, include material test report for efflorescence according to ASTM C 67.
 - d. For masonry units used in structural masonry, include data and calculations establishing average net-area compressive strength of units.
 2. Cementitious materials. Include brand, type, and name of manufacturer.
 3. Preblended, dry mortar mixes. Include description of type and proportions of ingredients.
 4. Grout mixes. Include description of type and proportions of ingredients.
 5. Reinforcing bars.
 6. Joint reinforcement.
 7. Anchors, ties, and metal accessories.
- G. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.
1. Include test reports, per ASTM C 780, for mortar mixes required to comply with property specification.
 2. Include test reports, per ASTM C 1019, for grout mixes required to comply with compressive strength requirement.

1.6 QUALITY ASSURANCE

- A. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, through one source from a single manufacturer for each product required.
- B. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from a single manufacturer for each cementitious component and from one source or producer for each aggregate.
- C. Fire-Resistance Ratings: Where indicated, provide materials and construction identical to those of assemblies with fire-resistance ratings determined per ASTM E 119 by a testing and inspecting agency, by equivalent concrete masonry thickness, or by other means, as acceptable to authorities having jurisdiction.
- D. Sample Panels: Build sample panels to verify selections made under sample submittals and to demonstrate aesthetic effects. Comply with requirements in Division 1 Section "Quality Requirements" for mockups.
 - 1. Build sample panels for each type of exposed unit masonry construction in sizes approximately 48 inches long by 48 inches high by full thickness.
 - 2. Where masonry is to match existing, erect panels adjacent and parallel to existing surface.
- E. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
 - 1. Build mockups for each type of exposed unit masonry construction in sizes approximately 48 inches long by 48 inches high by full thickness, including face and backup wythes and accessories.
 - a. Include a sealant-filled joint at least 16 inches long in each exterior wall mockup.
 - b. Include lower corner of window opening at upper corner of exterior wall mockup. Make opening approximately 12 inches wide by 16 inches high.
 - c. Include through-wall flashing installed for a 24-inch length in corner of exterior wall mockup approximately 16 inches down from top of mockup, with a 12-inch length of flashing left exposed to view (omit masonry above half of flashing).
 - d. Include metal studs, sheathing, veneer anchors, flashing, and weep holes in exterior masonry-veneer wall mockup.
 - 2. Where masonry is to match existing, erect mockups adjacent and parallel to existing surface.
 - 3. Approval of mockups is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; and aesthetic qualities of workmanship.
 - a. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless such deviations are specifically approved by Architect in writing.
 - 4. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- D. Deliver preblended, dry mortar mix in moisture-resistant containers designed for lifting and emptying into dispensing silo. Store preblended, dry mortar mix in delivery containers on elevated platforms, under cover, and in a dry location or in a metal dispensing silo with weatherproof cover.
- E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.8 PROJECT CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
 - 1. Extend cover a minimum of 24 inches down both sides and hold cover securely in place.
 - 2. Where 1 wythe of multiwythe masonry walls is completed in advance of other wythes, secure cover a minimum of 24 inches down face next to unconstructed wythe and hold cover in place.
- B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least 3 days after building masonry walls or columns.
- C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
- D. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.

2.2 MASONRY UNITS, GENERAL

- A. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to exceed tolerances and to contain chips, cracks, or other defects exceeding limits stated in the standard. Do not use units where such defects, including dimensions that vary from specified dimensions by more than stated tolerances, will be exposed in the completed Work or will impair the quality of completed masonry.

2.3 CONCRETE MASONRY UNITS (CMUs)

- A. Shapes: Provide shapes indicated and as follows:
 1. Provide special shapes for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
 2. Provide square-edged units for outside corners, unless otherwise indicated.
- B. Integral Water Repellent: Provide units made with integral water repellent for exposed units and where indicated.
 1. Integral Water Repellent: Liquid polymeric, integral water-repellent admixture that does not reduce flexural bond strength. Units made with integral water repellent, when tested as a wall assembly made with mortar containing integral water-repellent manufacturer's mortar additive according to ASTM E 514, with test period extended to 24 hours, show no visible water or leaks on the back of test specimen.
 - a. Products:
 - 1) Addiment Incorporated; Block Plus W-10.
 - 2) Grace Construction Products, a unit of W. R. Grace & Co. - Conn.; Dry-Block.
 - 3) Master Builders, Inc.; Rheopel.
- C. Concrete Masonry Units: ASTM C 90.
 1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 2800 psi.
 2. Weight Classification: Normal weight.
 3. Size (Width): Manufactured to dimensions 3/8 inch less than nominal dimensions.
 4. Exposed Faces: Provide color and texture matching the range represented by Architect's sample.
 5. Faces to Receive Plaster: Where units are indicated to receive a direct application of plaster, provide textured-face units made with gap-graded aggregates.

2.4 BRICK

- A. BRICK: All brick identified on the drawings as brick or face brick shall be modular size, 2-1/4" x 3-5/8" x 7-5/8", meeting current ASTM Specification C 67 and ASTM C 216, for Grade MW, Type FBA, matching that of existing classroom buildings in color, texture, and blend. Brick shall be of a type manufactured by the soft-mud process, rather than the extrusion process as characteristics inherent to the soft-mud molding process are desired in the individual brick units which will make up the walls. The face brick shall have a smooth sanded finish and shall be of a color range consisting of burnished red browns, light pinks, orange browns and tannish oranges; a "Light Range" as manufactured by St. Joe Brick Works, Inc. is acceptable brick for the face brick. Match existing brick.
- B. Brick for concealed locations may be common meeting current ASTM Specification C 92, Grade MW. Samples of proposed matching brick shall be submitted to the Architect well in advance of the Contractor's schedule to order brick to allow time for additional submittals if required.

2.5 MORTAR

- A. Mortar shall be cement mortar based on ASTM C 270 mortar for unit masonry, either Type S. Mortar for face brick shall contain an integral color to be selected by the Architect. Generally, the face brick shall have mortar color matching that of the existing classroom buildings.
- B. Masonry Cement: ASTM Specification C 91.
- C. Water: Drinkable and free of organic materials, alkali, and other deleterious matter.
- D. Sand: ASTM Specification C 144.
- E. Mortar Coloring: Shall be equal to products of Color Pigment Industries, Illinois.

2.6 TIES AND REINFORCEMENT

- A. For multi wythe walls with concrete block backing and brick veneer, reinforcing shall be DUR-O-WAL Dur-O-Eye D/A 370 or Architect-accepted equivalent.
- B. Brick ties for securing face brick to steel studs shall be one of the following:
 - 1. Dur-O-Wal D/A 213 brick veneer anchoring system with two part anchors with hot-dipped galvanized anchoring plate secured with two screws and dual leg 3/16" galvanized wire pintle providing a vertical adjustment of 1-1/4".
 - 2. Pos-I-Tie brick veneer anchoring system by Heckmann Building Products, Inc., with self-drilling screw anchors and either triangular wire or single wire ties. Pos-I-Tie veneer anchors shall have zinc alloy barrel, flanged head and eye with corrosion resistant self-drilling threaded screws appropriate for permanent attachment in steel stud backup. Barrel shaft shall have length designed for thickness of sheathing, allowing shoulder to seat directly on structural back-up and flanged head to cover fastener hole. Hole shall be sealed with 3/4" rubber washer under flanged head.

- a. Ties shall be hot dipped galvanized 3/16-inch pre-galvanized wire conforming to ASTM A 641 or ASTM A 82 with 1.3 oz./sq. ft. zinc coating conforming to Class B-3 of ASTM A 153. Ties shall either be triangular wire ties or "J" shaped single wire ties. Ties shall be 4 inches long.
 - b. Each anchor shall be driven through a neoprene rubber washer to seat between sheathing felt and integral washer to form a positive seal between cavity space behind brick and stud face.
3. Architect-accepted equivalent adjustable brick ties. (Corrugated wall ties are not acceptable.)
- C. Provide additional brick ties at rowlocks and soldiers spaced no farther than 16 inches apart horizontally or as otherwise indicated on the Drawings. Provide galvanized steel pencil rods where indicated or otherwise required for proper reinforcing and anchorage.

2.7 COMPRESSIBLE JOINT MATERIAL

- A. Compressible Joint Material shall be a 3/8" thick closed cell neoprene material conforming to ASTM D 1056, Class RE-41, Dur-O-Wal D/A 2015 or Architect-accepted equivalent allowing compression up to 35%.

2.8 MEMBRANE

- A. Membrane shall be provided under Waterproofing Section of this Specification. Contractor shall coordinate and schedule installation of membrane as work progresses.

2.9 EMBEDDED FLASHING MATERIALS

- A. Metal Flashing: Provide metal flashing, where flashing is exposed or partly exposed and where indicated, complying with SMACNA's "Architectural Sheet Metal Manual" and as follows:
 - 1. Stainless Steel: ASTM A 240/A 240M, Type 304, 0.016 inch thick.
 - 2. Fabricate through-wall metal flashing embedded in masonry from stainless steel, with ribs at 3-inch intervals along length of flashing to provide an integral mortar bond.
 - a. Products:
 - 1) Cheney Flashing Company; Cheney Flashing (Dovetail) or Cheney 3-Way Flashing (Sawtooth).
 - 2) Keystone Flashing Company, Inc.; Keystone 3-Way Interlocking Thruwall Flashing.
 - 3. Fabricate through-wall flashing with snaplock receiver on exterior face where indicated to receive counterflashing.
 - 4. Metal Flashing Terminations: Fabricate from stainless steel. Extend at least 3 inches into wall and out to exterior face of wall. At exterior face of wall, bend metal back on

itself for 3/4 inch and down into joint 3/8 inch to form a stop for retaining sealant backer rod.

5. Metal Expansion-Joint Strips: Fabricate from stainless steel to shapes indicated.

2.10 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene.
- B. Preformed Control-Joint Gaskets: Made from styrene-butadiene-rubber compound, complying with ASTM D 2000, Designation M2AA-805 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.
- C. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D 226, Type I (No. 15 asphalt felt).
- D. Weep/Vent Products: Use the following, unless otherwise indicated:
 1. Vinyl Weep Hole/Vent: One-piece, offset, T-shaped units made from flexible, injection-molded PVC, designed to fit into a head joint and consisting of a louvered vertical leg, flexible wings to seal against ends of masonry units, and a top flap to keep mortar out of the head joint; in color approved by Architect to match that of mortar.
 - a. Products:
 - 1) Hohmann & Barnard, Inc.; #343 Louvered Weep Hole.
 - 2) Williams Products, Inc.; Williams-Goodco Brick Vent.
 - 3) Wire-Bond; Louvered Weepholes.
- E. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.
 1. Products:
 - a. Advanced Building Products Inc.; Mortar Break.
 - b. Archovations, Inc.; CavClear Masonry Mat.
 - c. Dayton Superior Corporation, Dur-O-Wal Division; Polytite MortarStop.
 - d. Mortar Net USA, Ltd.; Mortar Net.
- F. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells with loops for holding reinforcing bars in center of cells. Units are formed from 0.142-inch steel wire, hot-dip galvanized after fabrication. Provide units with either two loops or four loops as needed for number of bars indicated.
 1. Products:
 - a. Dayton Superior Corporation, Dur-O-Wal Division; D/A 810, D/A 812 or D/A 817.
 - b. Heckmann Building Products Inc.; No. 376 Rebar Positioner.
 - c. Hohmann & Barnard, Inc.; #RB or #RB-Twin Rebar Positioner.
 - d. Wire-Bond; O-Ring or Double O-Ring Rebar Positioner.

- G. Install foam insulation in cores of block to receive R-Value of not less than 9.5-14.0 depending on wall reinforcing.

2.11 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.
 - 1. Do not use calcium chloride in mortar or grout.
 - 2. Limit cementitious materials in mortar to portland cement, mortar cement, and lime.
 - 3. Limit cementitious materials in mortar for exterior and reinforced masonry to portland cement, mortar cement, and lime.
 - 4. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C 270, Proportion Specification. Provide the following types of mortar for applications stated unless another type is indicated or needed to provide required compressive strength of masonry.
- D. Pigmented Mortar: Use colored cement product or select and proportion pigments with other ingredients to produce color required. Do not add pigments to colored cement products.
 - 1. Pigments shall not exceed 10 percent of portland cement by weight.
 - 2. Pigments shall not exceed 5 percent of masonry cement or mortar cement by weight.
 - 3. Mix to match Architect's sample.
- E. Colored-Aggregate Mortar: Produce required mortar color by using colored aggregates and natural color or white cement as necessary to produce required mortar color.
 - 1. Mix to match Architect's sample.
- F. Grout for Unit Masonry: Comply with ASTM C 476.
 - 1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 1.15.1 in ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
 - 2. Provide grout with a slump of 8 to 11 inches as measured according to ASTM C 143/C 143M.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.
 - 1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
 - 2. Verify that foundations are within tolerances specified.
 - 3. Verify that reinforcing dowels are properly placed.
- B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. At existing brick wall, tooth the opening to accept new brick while maintaining existing brick course.
- B. Thickness: Build cavity and composite walls and other masonry construction to full thickness shown. Build single-wythe walls to actual widths of masonry units, using units of widths indicated.
- C. Build chases and recesses to accommodate items specified in this and other Sections.
- D. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match the construction immediately adjacent to opening.
- E. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- F. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures.
 - 1. Mix units from several pallets or cubes as they are placed.
- G. Matching Existing Masonry: Match coursing, bonding, color, and texture of existing masonry.
- H. Wetting of Brick: Wet brick before laying if initial rate of absorption exceeds 30 g/30 sq. in. per minute when tested per ASTM C 67. Allow units to absorb water so they are damp but not wet at time of laying.
- I. Comply with construction tolerances in ACI 530.1/ASCE 6/TMS 602.

3.3 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in bond pattern indicated on Drawings; do not use units with less than nominal 4-inch horizontal face dimensions at corners or jambs.
- C. Stopping and Resuming Work: Stop work by racking back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.
- D. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- E. Fill space between steel frames and masonry solidly with mortar, unless otherwise indicated.
- F. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below and rod mortar or grout into core.
- G. Fill cores in hollow concrete masonry units with grout 24 inches under bearing plates, beams, lintels, posts, and similar items, unless otherwise indicated.

3.4 MORTAR BEDDING AND JOINTING

- A. Lay hollow brick and concrete masonry units as follows:
 - 1. With face shells fully bedded in mortar and with head joints of depth equal to bed joints.
 - 2. With webs fully bedded in mortar in all courses of piers, columns, and pilasters.
 - 3. With webs fully bedded in mortar in grouted masonry, including starting course on footings.
 - 4. With entire units, including areas under cells, fully bedded in mortar at starting course on footings where cells are not grouted.
- B. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness, unless otherwise indicated.

3.5 MASONRY JOINT REINFORCEMENT

- A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch on exterior side of walls, 1/2 inch elsewhere. Lap reinforcement a minimum of 6 inches.
 - 1. Space reinforcement not more than 16 inches o.c.
 - 2. Space reinforcement not more than 8 inches o.c. in foundation walls and parapet walls.
 - 3. Provide reinforcement not more than 8 inches above and below wall openings and extending 12 inches beyond openings.

- a. Reinforcement above is in addition to continuous reinforcement.
- B. Interrupt joint reinforcement at control and expansion joints, unless otherwise indicated.
- C. Provide continuity at wall intersections by using prefabricated T-shaped units.
- D. Provide continuity at corners by using prefabricated L-shaped units.
- E. Cut and bend reinforcing units as directed by manufacturer for continuity at returns, offsets, column fireproofing, pipe enclosures, and other special conditions.

3.6 ANCHORING MASONRY TO STRUCTURAL MEMBERS

- A. Anchor masonry to structural members where masonry abuts or faces structural members to comply with the following:
 - 1. Provide an open space not less than 1/2 inch in width between masonry and structural member, unless otherwise indicated. Keep open space free of mortar and other rigid materials.
 - 2. Anchor masonry to structural members with anchors embedded in masonry joints and attached to structure.
 - 3. Space anchors not more than 16 inches o.c. vertically and 16 inches o.c. horizontally.

3.7 CONTROL AND EXPANSION JOINTS

- A. General: Install control and expansion joint materials in unit masonry as masonry progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.
- B. Form control joints in concrete masonry using one of the following methods:
 - 1. Fit bond-breaker strips into hollow contour in ends of concrete masonry units on one side of control joint. Fill resultant core with grout and rake out joints in exposed faces for application of sealant.
 - 2. Install preformed control-joint gaskets designed to fit standard sash block.
 - 3. Install interlocking units designed for control joints. Install bond-breaker strips at joint. Keep head joints free and clear of mortar or rake out joint for application of sealant.
 - 4. Install temporary foam-plastic filler in head joints and remove filler when unit masonry is complete for application of sealant.
- C. Form expansion joints in brick made from clay or shale as follows:
 - 1. Build flanges of metal expansion strips into masonry. Lap each joint 4 inches in direction of water flow. Seal joints below grade and at junctures with horizontal expansion joints if any.
 - 2. Build flanges of factory-fabricated, expansion-joint units into masonry.
 - 3. Build in compressible joint fillers where indicated.
 - 4. Form open joint full depth of brick wythe and of width indicated, but not less than 3/8 inch for installation of sealant and backer rod specified in Division 7 Section "Joint Sealants."

4. Form open joint full depth of brick wythe and of width indicated, but not less than 3/8 inch for installation of sealant and backer rod specified in Division 7 Section "Joint Sealants."

D. Provide horizontal, pressure-relieving joints by either leaving an air space or inserting a compressible filler of width required for installing sealant and backer rod specified in Division 7 Section "Joint Sealants," but not less than 3/8 inch.

1. Locate horizontal, pressure-relieving joints beneath shelf angles supporting masonry.

3.8 LINTELS

A. Install steel lintels where indicated.

3.9 FLASHING, WEEP HOLES, CAVITY DRAINAGE, AND VENTS

A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated. Install vents at shelf angles, ledges, and other obstructions to upward flow of air in cavities, and where indicated.

B. Install flashing as follows, unless otherwise indicated:

1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.

2. At lintels and shelf angles, extend flashing a minimum of 6 inches into masonry at each end. At heads and sills, extend flashing 6 inches at ends and turn up not less than 2 inches to form end dams.

C. Install reglets and nailers for flashing and other related construction where they are shown to be built into masonry.

1. Install weep holes in head joints in exterior wythes of first course of masonry immediately above embedded flashing.

3.10 REPAIRING, POINTING, AND CLEANING

A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.

B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.

- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
 - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 - 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
 - 3. Clean brick by bucket-and-brush hand-cleaning method described in BIA Technical Notes 20.
 - 4. Clean masonry with a proprietary acidic cleaner applied according to manufacturer's written instructions.

3.11 MASONRY WASTE DISPOSAL

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.

END OF SECTION 04810